DART AEROSPACE LTD	Work Order:	36359
Description: DELRIN BUSHING	Part Number:	PB6743001265
Inspection Dwg: \$67-4300   Rev: \$1		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

·	First Article	Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.00	f.030	2.007				
1,595	+.000	1.594				
1,275	+,005	1.594	-			
		<u> </u>				
	,					
			<u> </u>		,	
		<u> </u>				
				-		

Measured by:	Audited by: Find	Prototype Approval:	
Date: 080/07	Date: 08/01/07	Date:	

Rev	Date	Change	Revised by	Approved
1160	Date		KJ/RF	
i A	i	New Issue		

<b>Dart Aerospace</b>
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W/O:		WORK ORDER CH	IANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
					-		
Part No	•	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date: _	
			QA: I	N/C Close	d:	Date:	

NCR: WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B		Verification		A
DATE STEF	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
								-
							1	i
			,					i.

NOTE: Date & initial all entries

Date: Thursday, 12/20/2007 9:19:40 AM User: 1 Dominique Dube **Process Sheet** Customer: CC-DAR01 Dart Aerospace Ltd. **Drawing Name: PB67-43001-265** Job Number: 36359 Part Number: PB6743001265 Job Number: Seq. #: Machine Or Operation: Description: 5.0 QC8 SECOND CHECK Comment: SECOND CHECK 6.0 PACKAGING 1 **PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 IDENTIFY & PLACE IN STOCK** 7.0 Comment: FINAL INSPECTION/W/O RELEASE - rood 1/8 Job Completion

Dart Ae	rospace	Ltd		•			
Ŵ/O:		WORK ORDER CHANG	ES	,			,
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		·					

Part No:	PAR #:	Fault Category:	NCR: Yes ୍ No DQA: 🛴 Date: ଓଟି(ଧା	10
			QA: N/C Closed: Date:	

NCR: WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B		Verification	Annroyal	Annroval
DATE STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector	
		11-11-11-11-11-11-11-11-11-11-11-11-11-		10.11				
					,			
•						\$		

NOTE: Date & initial all entries

: PB67-43001-265

: PB6743001265

N/A

User:

Thursday, 12/20/2007 9:19:40 AM

Dominique Dube

## **Process Sheet**



Customer Job Number : CC-DAR01 Dart Aerospace Ltd.

: 36359

**Estimate Number** : 10804

P.O. Number

: 12/20/2007

This issue Prsht Rev.

: NC

: 11 First Issue

**Previous Run** 

: 00015

Written By Checked & Approved By

Comment

: LARGE FAB ASSY Type

S.O. No. :

Project Number **Drawing Revision** 

**Drawing Number** 

Part Number

**Drawing Name** 

Material

**Description:** 

CONVENTIONAL LATHE

: 1/5/2008 **Due Date** 

Qty:

1 Um:

Each

**Additional Product** 

Job Number:



Seq. #: 1.0

**Machine Or Operation:** 

DC

DOCUMENT CONTROL

**Comment: DOCUMENT CONTROL** 

**ISSUE TRAVELER** 

2.0 LATHE CONV.

Comment: CONVENTIONAL LATHE

TURN PER DWG B67-43001-265

1.750" DELRIN BAR

MDELRINR1750 B M 106718

**DE-BURR** 

**IDENTIFY FOR B67-43001-265** 

MDELRINR1750

Comment: Qty.: 0.17500 f(s)/Unit

**DELRIN ROUND BAR 1.750** 

4.0 QC2

3.0

Total: 0.17500 f(s)

080107

INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

